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The Toyota Production System is an integrated socio-technical system, developed by Toyota, that comprises its management philosophy and practices. The TPS is a management system that organizes manufacturing and logistics for the automobile manufacturer, including interaction with suppliers and customers. The system is a major precursor of the more generic "lean manufacturing". Taiichi Ohno and Eiji Toyoda, Japanese industrial engineers, developed the system between 1948 and 1975. Originally call

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He wrote several books about the system, including Toyota Production System: Beyond Large-Scale Production. Born in 1912 in Dalian , China, and a graduate of the Nagoya Technical High School (Japan), he joined the Toyoda family's Toyoda Spinning upon graduation in 1932 during the Great Depression thanks to the relations of his father to Kiichiro Toyoda , the son of Toyota's founding father Sakichi Toyoda . [3]

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Toyota Production System: Beyond Large-Scale Production by Taiichi Ohno 1978 Taiichi Ohno is credited with creating the just-in-time production system. He still feels today that the goal of Toyota is to shorten the time line, from the moment the customer places an order to the point where the cash is collected.

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In contrast to the conventional production system, in which systematic batch production with large lots is believed to have a maximum effect on cost reduction, the Toyota manufacturing philosophy is to make the smallest lot possible, and do so by setting up dies and machines in the shortest time possible. TPS Handbook8

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