

## Principles Of Modern Manufacturing Solution Manual

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Solution: (a)  $Y_f = 600 (1.0)^3 = 600$  MPa (b)  $? = (600/600)^{1/3} = (1.0)^{3.33} = 1.00$  3.9 The flow curve for a certain metal has a strain-hardening exponent of 0.22 and strength coefficient of 54,000 lb/in<sup>2</sup> . Determine (a) the flow stress at a true strain = 0.45 and (b) the true strain at a flow stress = 40,000 lb/in<sup>2</sup> .

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