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referred to as “Depth Mode” and can best be described as the manual operation of the press brake with only a minimum of computer control. Only basic and direct program data is submitted to the controller. All that is necessary is the depth of penetration and backgauge[location. Press brake controllers

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Control Manual
This manual has been prepared to acquaint you with the installation, operation and maintenance procedures of your Amada machine. We urge that you read this manual carefully for a thorough understanding of the equipment and for trouble-free operation of the machine. In addition to this manual, you may

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ARIES 245 CNC Turret

Punch Prescr SAFETY

PRECAUTIONS I//

PART I DESCRIPTION

7 The principle

mechanisms of the

machine are outlined.

Punching mechanism 2

Punch and die turrets 3

Table and carriage 4

controls 5 Safety

functions 5 PART II

CONTROLS 7 The

control elements of the

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machine are described.
Electrical controls 7
Main control ...

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